



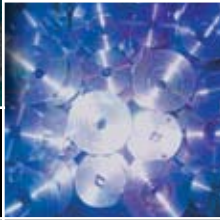
CNC MACHINING

Precisely Right, Right On Time,

Rite Engineering.



(262) 884-0133
www.riteeng.net



- CNC Vertical Machining Centers
- CNC Turning Centers
- Turret Lathes
- Engine Lathes
- Milling Machines
- Inspection Equipment

ISO Compliant

Located 20 miles south of Milwaukee and 1 hour north of Chicago in a 17,000 sq. ft. state-of-the-art facility.



If it can be machined, we will machine it.

Aluminum
Brass
Bronze
Cast Iron
Copper
Forgings
Inconel

Magnesium
Nickel
Steel (All grades)
Stainless Steel
Hardened Steel
Tool Steel
Titanium

Plastics:
Acetal
Delrin
Lexan
Nylon
Phenolic
Polycarbonate

PVC
Teflon
UHMW

Short Lead Times! Exceptional Customer Care! Unsurpassed Quality!



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CNC Vertical Machining Centers – Capacity 28" X 60"

- (1) Mazak V-655 with jig bore accuracy;
X = 59.05" Y = 25.59" Z = 25.59"
Table capacity = 5,400 Lbs., Spindle = 50 taper
 - (4) Mazak V515 with jig bore accuracy;
X = 41.3" Y = 20.1" Z = 22.04" Spindle = 50 taper
 - (1) Mazak V.Q.C. 20/40 A;
X = 40.00" Y = 20.00" Z = 18.00" Spindle = 40 taper
 - (1) Mazak V.Q.C. 15/40;
X = 40.00" Y = 20.00" Z = 18.00" Spindle = 40
 - (1) Tree 15 X 39
 - (2) Hurco Ultimax 30 X 59 X 24 ¼ BMC – 50
- Programmable indexing heads for all of the above.
A large selection of tooling, milling, drilling, boring, tapping, reaming, roller burnishing and high speed grinding attachments.

CNC Turning Centers – Capacity .032" to 20"

- (1) Hitachi Seiki Hitec-turn 20 S11
- (1) Hitachi Seiki turning center 4 NE-600, 10" chuck, programmable tailstock, 20.00" X 33.00"
- (1) Mazak Quick Turn, 8.00" chuck, programmable tailstock, 15.00" X 23.00"
- (1) Galaxy Quasar 250 with hydraulic bar feed
- (2) Mazak super quick turn 15m Mark II with space saver bar feed

A large selection of tooling is available for all of the above machines.

Turret Lathes – 1 ¼" Bar Capacity

- (1) Brown & Sharpe 1" bar capacity
- (1) Warner & Swasey #1 Electro Cycle

Engine Lathes – Capacity 20" Diameter X 122" Long

- (1) Wasino 19" X 60"
- (1) Harrison M350 Tool Room Lathe

Milling Machines – Capacity 16" X 24" X 54"

- (1) Lagun vertical
 - (2) Bridgeport vertical
 - (1) Tree vertical
 - (2) Nichols production hand mill
 - (2) Hitachi #2 Mono-lever auto cycle
- Rotary table, indexing and dividing heads for above machines.

Saws

- (1) Kyser Johnson 16" horizontal automatic cutoff saw
- (2) Grob band saws

Inspection Equipment

- (1) Brown & Sharpe Micro Xcel 765 CMM
- (1) Wilson R.C. hardness tester
- (1) Homel profilometer
- (2) Electronic indicators – measure to 5 places (Pratt & Whitney, Cleveland)
- (3 sets) Diameter test bore gages 1/32" – 4 1/16" diameter
- (1) Sherr Tumico optical comparator
- Webber, Johanssen and Pratt & Whitney gage blocks
- (3 sets) Starret gage blocks
- (1) Mitutoyo 18" height gage
- Micrometer sets (1" – 18")

Miscellaneous

- (12) Drill presses
- (2) Radial drills
- Sunnon hone
- Datush fork lift truck 5,000 lb. capacity
- 6,000 Lb. capacity crane – stock handling
- Complete Miller welding equipment for all types of welding
- Welding equipment M.I.G. – T.I.G. & Stick

All machines and equipment are modern and up-to-date. We extend an open invitation to tour our facilities at your convenience.

We are located 20 miles south of Milwaukee and 1 hour north of Chicago in a 17,000 sq. ft. state-of-the-art facility.

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